

## PRODUCT SPECIFICATION

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<b>MODEL/RANGE:</b> Traditional Flush Plate		<b>BRAND NAME:</b> Roper Rhodes	
<b>PRODUCT TYPE:</b> Flush Plates		<b>MODEL No(s):</b> TR9017	
<b>FINISH:</b> White, Chrome			
<b>VENDOR:</b> Oceanwell		<b>VENDOR ACCOUNT REF:</b> CJ520-CJ521	<b>ORIGIN:</b> China
<b>BARCODE:</b> 5016519202137		<b>PRODUCT DIMS:</b> 138 x 210 x 81 mm  <b>UNIT BOX DIMS:</b> 220 x 150 x 100mm <b>MASTER CARTON DIMS:</b> 425 x 478 x 465mm <b>QTY IN MASTER CARTON:</b> 24	
VERSION	DATE	AUTHOR	CHANGES
1.01	15.11.17	Atanas Kovachev	Packaging Dimensions



## 2. VIEWS

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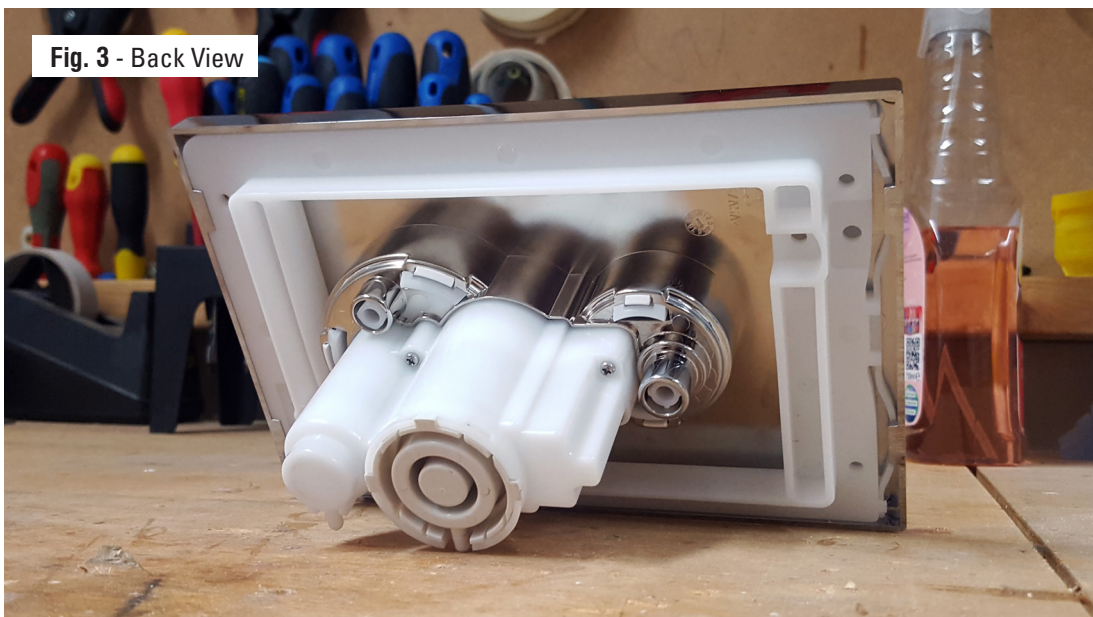
**Fig. 1 - Front View**



**Fig. 2 - Side View**



**Fig. 3 - Back View**



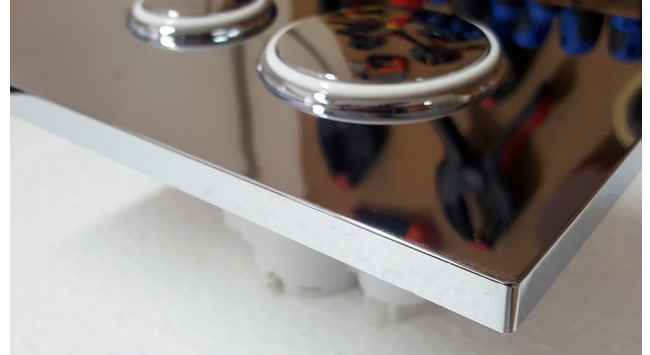


### 3. MATERIALS

- Chrome plated ABS/White ASA with UV stabiliser additive.
- Finished weight is 380g inc mounting bracket.
- The flush plate colour must not deviate from the colour of the master samples held at Roper Rhodes / and the factory.

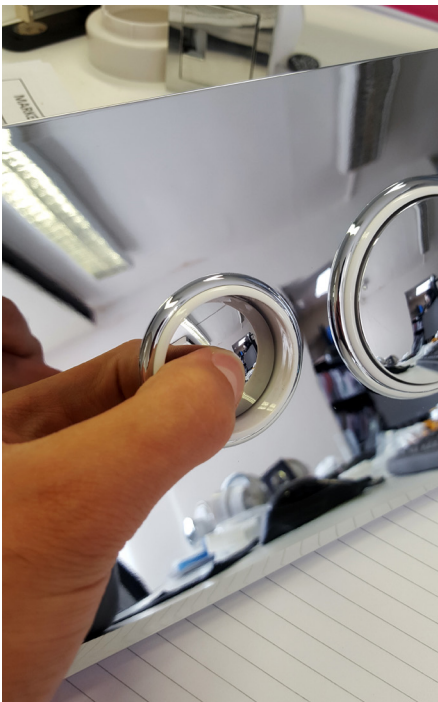
### 4. QUALITY

- All edges and surfaces must be smooth and free from dust.
- Large dents or scratches in the surfaces are not acceptable.
- There should be no sharp edges.
- The definition of what is and is not acceptable in terms of "defects" is subjective.
- As the product is moulded there should be no visual defects.
- Chipping or scratching through handling errors is not acceptable.
- Other visual defects that are likely to cause immediate rejection by a reasonable consumer are not acceptable. Other visual defects that are likely to cause immediate rejection by a reasonable consumer are not acceptable. Judgement of defects has to be made by a suitably trained and experienced operative. Generally more than one black dot on a primary surface (i.e. front surface of flush plate) would be rejected by a customer.



### 5. BUTTONS

- Buttons should feel smooth to operate without any jams.
- When the button is pressed and released it should return to being flush with front surface. This must be tested when connected to the flush valve of compatible cisterns.



## 6. UNIT PACKAGING

Size (mm)	220 x 150 x 100mm
Gross Weight	0.46 Kg
Net Weight (Kg)	0.38 Kg
Material	3-ply corrugated cardboard, with colour printed top layer.
Finish	Colour artwork printed onto white liner (350gsm CCNB) which is laminated to exterior of the box (litho-laminate print process). Coated in gloss varnish.
Protection	The Flush Plate is EPE packed to prevent scratching in transit.
Locking tabs	Cartons have locking tabs.
Other information	<b>Artwork</b> Use the PDF file supplied, (see <b>Appendix 2</b> ).The barcode should be EAN13 – 100% size according to the artwork supplied.  <b>Roper PO Number must be stuck on as a small label next to the barcode.</b>

## 7. PACKAGING - Master Carton

Size (mm)	425 x 478 x 465 mm	Quantity / master	24
Gross Weight (Kg)	12.0 Kg	Net Weight (Kg)	11.4 kg
Material	Double Wall Corrugated Cardboard (5.0mm thick)		
Shipping marks Large front faces	See Appendix	Shipping marks Small side faces	See Appendix
Other info	<ul style="list-style-type: none"><li>There is no text on the top or the bottom of the master carton</li><li>Cartons are to be sealed neatly with round clear adhesive tape pads</li></ul>		

## 8. LABEL

No separate label on the packaging is required - Product code and barcode are included in the unit packaging artwork and are printed directly onto the unit box.

**The Roper PO code must be printed and stuck neatly next to the barcode however.**

## 8. INSTRUCTION SHEET

Product installation instructions are included on the packaging of each seat and therefore not needed as a separate document inside.

## 9. APPENDICES

**Appendix 1** – Product Dimensions

**Appendix 2** – Packaging Artwork

**Appendix 3** – Master Carton Artwork